

## Column Cleaning and Care in UHPLC Columns - Tips & Suggestions

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### Best Practices for Cleaning and Caring for UHPLC Columns

Even with excellent technique, UHPLC columns can accumulate particulates and adsorbed materials over time—especially those packed with  $\leq 2 \mu\text{m}$  particles, which naturally have smaller frits and tighter flow paths.

These blockages lead to increased backpressure, retention changes, and in severe cases, make the column unusable. We provide explicit, practical guidance for preventing and resolving these issues.

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### Why UHPLC Columns Require Extra Care

UHPLC columns use very small particles to achieve high efficiency, but these same particles require smaller frit pores, which are more easily clogged by:

- Undissolved sample particulates
- Precipitated buffers
- Mobile-phase contaminants
- Pump seal debris

Once particulates embed into the frit, backpressure increases and peak shape becomes distorted. Because frits are fixed and not user-replaceable in analytical columns, prevention is far more effective than repair.

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### Recommended Cleaning Procedure

We suggest a structured approach that protects both the column and the instrument:

#### 1. Flush the UHPLC System Before Cleaning the Column

Remove the column from the detector path and run your wash solvent directly through the system tubing. This clears contaminants from the flow path and prevents detector contamination during high-strength washes.

#### 2. Reverse the Column and Backflush

After flushing the system, reconnect the column in reverse direction to remove particulates caught at the inlet frit—the most common site of blockage. This method is particularly effective for  $\leq 2 \mu\text{m}$  particle columns, where frits are much more prone to trapping solids.

#### 3. Use Appropriate Wash Solvents

Employ solvents capable of dissolving the types of fouling present. MICROSOLV recommends:

- 100% water and 100% organic (e.g., acetonitrile) in alternating cycles
- Strong wash mixtures for biological residues, such as methanol/water or IPA/water blends (50:50)

#### 4. Avoid Pressure Shock

Bring flow up and down slowly, especially when reversing the column. Sudden pressure changes can collapse or disturb the packed bed, permanently damaging the column.

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### Prevention: The Most Important Step

#### Use 0.22 µm Syringe Filters

Filtering all samples—even “clean” standards—greatly reduces particulate load. UHPLC systems are especially sensitive, and 0.22 µm filters are recommended over traditional 0.45 µm options.

#### Use UHPLC-Grade Solvents

Lower impurity levels mean fewer deposits, better reproducibility, and less risk of frit contamination.

#### Add a Guard Column for Extra Protection

We recommend a “belt-and-suspenders” approach:

Guard columns act as both particulate filters and chemical scavengers, removing strongly retained contaminants before they enter the analytical column.

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### Understanding Why Small-Particle Columns Need This Care

MICROSOLV explains that **small particle sizes reduce frit porosity**, making frits more susceptible to blockage. Common issues include:

- Clogged inlet frits from undissolved biological matrices
- Precipitation when mobile phases are mixed (e.g., salts in high organic)
- Accumulated solids from pump seals, which naturally wear over time

These risks are amplified in UHPLC due to higher flow resistance and narrower internal dimensions.

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### A Combined Strategy for Long Column Life

Follow this three-pronged approach for best results:

1. Prevent debris from entering

Use syringe filters, UHPLC-grade solvents, filtered mobile phases, and guard columns.

2. Clean early and often

Use systematic, gentle solvent flushing before heavy buildup occurs.

### 3. Use proper technique

Avoid pressure shocks, backflush when appropriate, and flush the instrument before cleaning the column itself.

This maintenance strategy helps ensure consistent peak shape, stable retention, and long productive column lifetimes.



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**MicroSolv Technology Corporation**

9158 Industrial Blvd. NE, Leland, NC 28451

Tel: (732) 380-8900

Fax: (910) 769-9435

Email: [customers@mtc-usa.com](mailto:customers@mtc-usa.com)

Website: [www.mtc-usa.com](http://www.mtc-usa.com)