

## What is the difference between related compounds and related substances in pharmaceutical HPLC - FAQ

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In pharmaceutical analysis—particularly in HPLC (High-Performance Liquid Chromatography)—the terms related compounds and related substances are often used to describe impurities. While they are sometimes used interchangeably, they have distinct meanings in regulatory and analytical contexts.

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### Related Compounds

- Definition: Related compounds include all process-related substances that are chemically or structurally associated with the active pharmaceutical ingredient (API).
- These may include:
  - Synthetic intermediates
  - By-products
  - Degradation products formed during formulation or storage
- According to regulatory definitions, a related compound is any component of a drug substance that is not the defined chemical entity, and in the case of a drug product, not a formulation ingredient.

### Examples of Related Compounds

#### 1. Starting Materials

- Residual raw materials used in the synthesis of the API.
- Example: If the API is paracetamol, residual p-aminophenol (a precursor) may be a related compound.

#### 2. Synthetic Intermediates

- Compounds formed during intermediate steps of synthesis that may remain in trace amounts.
- Example: In the synthesis of atorvastatin, intermediates like lactone derivatives may be present.

#### 3. Isomers

- Structural or stereoisomers of the API that may form during synthesis.
- Example: Cis/trans isomers or enantiomers of a chiral drug.

#### 4. By-products

- Unintended compounds formed due to side reactions during synthesis.
- Example: In the production of amlodipine, oxidized or hydrolyzed by-products may occur.

#### 5. Degradation Products

- Compounds formed when the API breaks down due to heat, light, pH, or oxidation.
- Example: Aspirin can degrade into salicylic acid and acetic acid over time.

#### 6. Over-reacted or Under-reacted Species

- Compounds that result from incomplete or excessive reactions.

- Example: Excess alkylating agents or partially reacted intermediates.

These related compounds are typically monitored and controlled according to regulatory guidelines (e.g., ICH Q3A/B) to ensure the safety, efficacy, and stability of the pharmaceutical product [\[1\]](#).

References [\[1\] Related Substances \(RS\) Calculation in HPLC](#)

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## Related Substances

- Definition: Related substances are structurally related impurities that may arise from the manufacturing process, starting materials, or storage.
- These can be:
  - Identified or unidentified impurities from synthesis (e.g., starting materials, intermediates, by-products)
  - Degradation products formed during manufacturing or over time
- Related substances are often monitored as part of ICH guidelines (e.g., ICH Q3A/B) to ensure product safety and quality.

## Examples of Related Substances

Related substances are typically **structurally related impurities** that may arise from the synthesis, manufacturing, or storage of a drug substance or product. These include:

### 1. Unreacted Starting Materials

- Residual raw materials that were not fully consumed during synthesis.
- *Example:* In the synthesis of an API, leftover benzyl chloride or other reagents.

### 2. Synthetic Intermediates

- Compounds formed during intermediate steps that may remain in trace amounts.
- *Example:* A partially reacted ester or amide intermediate.

### 3. By-products

- Unintended compounds formed due to side reactions.
- *Example:* Dimerization or rearrangement products during synthesis.

### 4. Isomeric Impurities

- Structural or stereoisomers of the API that may form during synthesis.
- *Example:* Cis/trans or enantiomeric forms of a chiral drug.

### 5. Degradation Products

- Compounds formed due to chemical breakdown of the API during manufacturing or storage.
- *Example:* Hydrolysis products of esters or oxidation products of phenols.

### 6. Unknown Impurities

- Peaks observed in the chromatogram that do not correspond to known substances.
  - These are often monitored and controlled under ICH guidelines as “unidentified impurities.”
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These substances are typically quantified and controlled using validated HPLC methods, and their levels must comply with regulatory thresholds to ensure **drug safety, efficacy, and stability** [1].

References [1] [Related Substances \(RS\) Calculation in HPLC](#)

## USP Classification of Impurities

The United States Pharmacopeia (USP) classifies impurities into three main categories:

1. Organic Impurities – process-related or drug-related
2. Inorganic Impurities – residual metals, reagents, etc.
3. Residual Solvents – leftover solvents from synthesis

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## Why This Matters

- Understanding the distinction helps ensure regulatory compliance, accurate impurity profiling, and robust method development.
- Proper identification and quantification of both related compounds and related substances are critical for drug safety, efficacy, and stability.

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