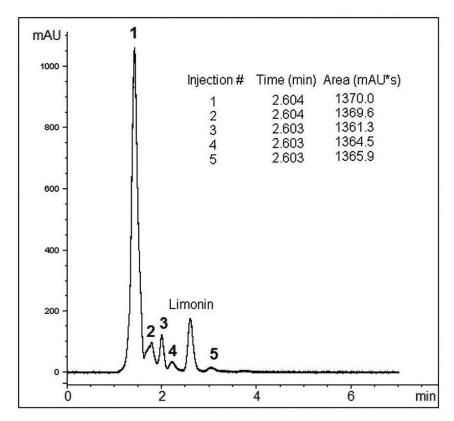


# Limonin in Orange Juice Analyzed with HPLC - AppNote

## **Reproducible Separation from Sample Matrix Peaks**

An Orange Juice Sample was spiked at the level of 250 ppm of Limonin and filtered (MICROSOLV Tech Corp. 0.45µm Nylon Syringe Filter) before injection. Several Peaks from to the Juice Sample Matrix were separated (peaks1–5), the Limonin peak was well separated from the other Peaks and was easy to integrate. RSD for Peak areas was 0.271 and for Retention Times was 0.021 (5 consecutive injections, shown in chromatogram are overlaid). This Method is fast and is reproducible and could be used to monitor Limonin levels in the production of Juice.



#### Peaks:

1–5 Orange Juice Matrix Limonin

### **Method Conditions**

Column: Cogent UDC Cholesterol™, 4µm, 100Å

Catalog No.: 69069-7.5P Dimensions: 4.6 x 75mm

Mobile Phase:

40% A: DI Water with 0.1% Formic Acid (v/v) 60% B: Acetonitrile with 0.1% Formic Acid (v/v)

Injection vol.: 1µL

Flow rate: 0.5mL / minute Detection: UV @ 220nm Temperature: 25°C

**Sample Preparation**: 500ppm Limonin standard in 20:40:40 DI Water with 0.1% Formic Acid / Acetonitrile / Methanol was prepared. The Orange Juice was filtered and injected "as is" without an additional preparation *(data not shown)*. The Orange Juice was spiked with 250ppm Limonin, filtered, and injected.

to: 0.9 minutes

Note: Limonin is a bitter compound which may negatively affect juice quality. The compound is found in the seeds and membrane tissue of the fruit. It is very important for groves to determine the level of Limonin in juice so the correct recovery settings for the juice production can be set. The level of Limonin can change dramatically from season to season. It also depends on the fruit size. The analysis of Limonin is crucial in production of high quality non-bitter fruit juices.



#### **Attachment**

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