

## Pore Size of Sparging Stone for Carbonating Applications - Tech Information

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### Overview

Achieving consistent, high-quality carbonation in beverages and related products depends heavily on bubble size, gas-transfer efficiency, and the mechanical characteristics of the sparging stone used. The pore size of the stone directly influences the fineness of the bubbles produced, which in turn affects CO<sub>2</sub> absorption, carbonation uniformity, and process stability.

This guide provides clarity on the recommended pore size for carbonation applications and explains available product options and connection styles used in production environments.

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### Recommended Pore Size for Carbonation

A **10 µm pore size** is considered ideal for carbonation processes.

This pore size produces fine, uniform bubbles that offer excellent gas-liquid contact area, resulting in more efficient carbonation of beverages and other carbonated solutions.

Fine bubbles promote:

- Faster CO<sub>2</sub> dissolution
- Better saturation levels
- Improved product texture and mouthfeel in beverages

This makes the 10 µm stone the most widely selected option for carbonation lines.

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### Product Options for 10 µm Sparging Stones

We offer multiple configurations of 10 µm sparging stones, including:

- Various diameters to suit line size and flow requirements
- Multiple fitting and connector styles
- Versions designed for direct installation into sparging assemblies

In carbonation applications, these stones are typically installed directly onto a gas sparging line, using:

- Stainless steel tubing (SS tubing)
- NPT connectors for robust, leak-free performance

This setup supports the higher mechanical demands common in beverage carbonation processes.

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### Custom Pore Sizes Available

While 10 µm is the standard recommendation, other pore sizes can be manufactured **upon special request**.

These can be useful for:

- Non-beverage carbonation
- Specialized gas-liquid contact applications
- Process optimization requiring different bubble distributions

Users can reach MICROSOLV Customer Service by phone (1-732-380-8900, 9–5 EST) or email to discuss custom pore size needs and lead times.

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### **Use Case: Carbonated Beverage Production**

In beverage carbonation, sparging stones are often installed permanently within the carbonation line, where they must:

- Withstand repeated cleaning cycles
- Deliver stable bubble formation
- Integrate seamlessly with stainless steel line components
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